

Work Order ID 125174

125174

Page 1

Item ID: D412-705-017

Accept

N900040100

Setup Start

NS1

Revision ID:

Stop

NS2

Item Name: N1 Gearbox Access Panel

Start Date: 9/30/14 Start Qty: 2.00

2

Cust Item ID:

Required Date: 10/06/14 Req'd Qty: 2.00

2

Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start

NR1

QC:

Date:

SPC (Y/N):

Date:

Stop

NR2

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
--------------------------------	--------------------------	----------------------	---------	--------	--------------	---------------	---------------	------------------	----------------

Draw Nbr

Revision Nbr

D3255

Rev B

IIN-D412-705

E

100

Document Control

0.00

100

DC

DOCUMENT CONTROL

Memo

0.00

Doc.Control -USB or Paperwork

Photocopy bluefile & type labels per PPP D412-705-017

CHG001

DEC 09 2014

DAS
36
30

2

110

Pick Kit

0.00

110

Packaging

Memo

0.00

Packaging

2

DAS
46
9-89

NOV 25 2014

Work Order ID 125174

November-21-14 11:37:49 AM

125174

Page 2

Item ID: D412-705-017 Accept ***N900040100*** Setup Start ***NS1***
 Revision ID: Stop ***NS2***
 Item Name: N1 Gearbox Access Panel
 Start Date: 9/30/14 Start Qty: 2.00 ***2*** Cust Item ID:
 Required Date: 10/06/14 Req'd Qty: 2.00 ***2*** Customer:
 Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____ Run Start ***NR1***
 QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
--------------------------------	--------------------------	----------------------	---------	--------	--------------	---------------	---------------	------------------	----------------

120	QC4- 100% Inspect kits for completeness	0.00							
120									
QC	Memo	0.00							
Quality Control									

130	Packaging	0.00							
130									
Packaging	Memo	0.00							
Packaging	Identify and pack for shipping as per PPP D412-705-017 Location: <u>027</u> PPP Rev: _____								

140	QC21- Final Inspection - Work Order Release	0.00							
140									
QC	Memo	0.00							
Quality Control									

14/12/10 DJ

MF
14-12-9

20

21

Picklist Print

November-21-14 11:37:49 AM

Page 1

Work Order ID: 125174

125174

Parent Item: D412-705-017

D412-705-017

Parent Item Name: N1 Gearbox Access Panel

Start Date: 9/30/14

Required Date: 10/06/14

Start Qty: 2.00

Required Qty: 2.00

Comments: IPP Rev:C Removed Manufacturing 06-08-02 JLM
IPP Rev:D ECN 1052 07-11-06 DD verified by: EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
---------------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	-------------	--------------	---------------	----------------	--------

AN3C3A		Purchased	No			110	Each	555.0000	30	60			
AN3C3A									**			DAS 46	
Bolt												9-89	NOV 25 2014

80-6
90
SVD

Location	Loc Qty	Loc Code
GA	66	
122141	6	
124417	60	
ST350	489	
124417	489	

D3255-041		Manufactured	No			110	Each	8.0000	1	2			
D3255-041									**			DAS 46	
Access Panel Assy LH												9-89	NOV 25 2014

80-6
90
SVD

Location	Loc Qty	Loc Code
ST495	8	
111539	2	
115781	2	
117046	2	
123036	2	

D3255-042		Manufactured	No			110	Each	2.0000	1	2			
D3255-042									**			DAS 46	
Access Panel Assembly												9-89	NOV 25 2014

80-6
90
SVD

Location	Loc Qty	Loc Code
ST495	2	
114214	2	

2

11.1

872

Picklist Print

November-21-14 11:37:49 AM

Page 2

Work Order ID: 125174

125174

Parent Item: D412-705-017

D412-705-017

Parent Item Name: N1 Gearbox Access Panel

Start Date: 9/30/14

Required Date: 10/06/14

Start Qty: 2.00

Required Qty: 2.00

MS20427M3-3

Purchased

No

110

Each

2,533.000

36

72

MS20427M3-3

Rivet

**

DAS
46

9-89 NOV 25 2014

DAS
06
9-89

Location

Loc Qty

Loc Code

GA

10

121114

10

ST311

2523

m129864

598

m130922

1925

MS21060-L3K

Purchased

No

110

Each

185.0000

18

36

MS21060-L3K

Nut Plate

**

DAS
46

9-89 NOV 25 2014

DAS
06
9-89

Location

Loc Qty

Loc Code

ST302

185

m127836

66

m128995

119

MS9321-09

Purchased

No

110

Each

230.0000

30

60

MS9321-09

Washer

**

DAS
46
9-89

NOV 25 2014

DAS
06
9-89

Location

Loc Qty

Loc Code

ST273

230

124862

2

m129022

128

m130358

100

60

5.0 PARTS LIST

Qty -011	Qty -013	Qty -015	Qty -017	Qty -019	Qty -021	Qty -023	Part Number	Description
X							D412-705-011	TWIN PAK E-Z ACCESS KIT
1	X						D412-705-013	INTAKE PLENUM ACCESS PANEL KIT
1		X					D412-705-015	DRIVESHAFT TUNNEL MODIFICATION KIT
1			X				D412-705-017	N1 GEARBOX ACCESS PANEL KIT
1				X			D412-705-019	C-BOX OIL COOLER LINE SUPPORT ACCESS KIT
1					X		D412-705-021	OIL PRESSURE TRANSMITTER ACCESS KIT
1						X	D412-705-023	OIL COOLER SUPPORT REMOVABLE LOWER PANEL KIT
	1						D3245-041	ACCESS PANEL ASSEMBLY, LH
	1						D3245-042	ACCESS PANEL ASSEMBLY, RH
	2						D3245-043	DOOR ASSEMBLY
	2						D3245-9	GASKET
	2						D3245-11	GASKET
	2						D3245-13	GASKET
			1				D3255-041	ACCESS PANEL ASSEMBLY, LH
			1				D3255-042	ACCESS PANEL ASSEMBLY, RH
		1					D3256-1	ACCESS PANEL
		1					D3256-3	GASKET
				1			D3259-041	ACCESS PANEL ASSEMBLY, LH
				1			D3259-042	ACCESS PANEL ASSEMBLY, RH
					1		D3307-041	ACCESS PANEL ASSEMBLY
						30	AN3-3A	BOLT
		22	30		6		AN3C-3A	BOLT
		3					AN3C-4A	BOLT
						30	AN960JD10	WASHER
	16	44	36		12		MS20427M3-3	RIVET
						2	MS21051-L3K	NUT PLATE
	8	22	18		6		MS21060-L3K	NUT PLATE
						18	MS21069-L3K	NUT PLATE
		25	30		6		MS9321-09	WASHER

Work Order ID 125174

November-21-14 11:37:49 AM

125174

Page 1

Item ID: D412-705-017

Accept

N900040100

Setup

Start

NS1

Revision ID:

Stop

NS2

Item Name: N1 Gearbox Access Panel

Start Date: 9/30/14 Start Qty: 2.00

2

Cust Item ID:

Required Date: 10/06/14 Req'd Qty: 2.00

2

Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run

Start

NR1

QC:

Date:

SPC (Y/N):

Date:

Stop

NR2

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
D3255	Rev B								
IIN-D412-705	E								
100	Document Control	0.00							
100	DOCUMENT CONTROL								
DC	Memo	0.00							
Doc.Control -USB or Paperwork	Photocopy bluefile & type labels per PPP D412-705-017		CHG001						
110	Pick Kit	0.00							
110									
Packaging	Memo	0.00							
Packaging									

MCS 14-11-28

(2)

DAS

46

9-82

NOV 25 2014

